



| | | | | | | | | | |
|-------------------------------------|--|-------------|-------------------|---------|---|----------------|-----|-----------|---|
| PROCESS | | BLOW & BLOW | F. | 1. | FILL-POINT CAP. ADDED UP TO MARK OF "5" | 10.04.09 | | | ALL DIMENSIONS ARE IN MILLIMETERS SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G.& I. LTD. |
| MINIMUM THROUGH BORE | | - | E. | 1. | ENGRAVING 5.40 REMOVED | 02.06.08 | | | |
| FILL POINT VERIFIED | | - | D. | 1. | 173.5±1.50 WAS 172.50±1.50,BF CAP. 596±7 ML WAS 589 +8.0 -0.0 ML. | 19.05.08 | | | |
| TILT ANGLE | | - | C. | 1. | YEAR & DOTS ADDED | 15.05.08 | | | |
| MAXIMUM DEPTH OF STANDARD ENGRAVING | | - | B. | 1. | 589 +8.0 -0.0 ML WAS 589 ±8ML | 29.03.08 | | | |
| REF DRG No :- | | | A. | 1. | MARKING LEVEL ADDED IN BOTTLE | 15.11.07 | | | HINDUSTHAN NATIONAL GLASS & IND. LTD. |
| MOULD EQUIPMENT ORDERED BY | | FINISH | No. | REV.No. | REVISION | DATE | CHK | DRC | |
| PLANT | | B | SURFACE TREATMENT | | NO | COLOUR | | FLINT | TITLE: 500 ML INFUSION VIAL BOTTLE |
| | | | | | | C.C. NO. 42822 | | SCALE 1:1 | CUST: . |
| | | | | | | | | | CHECKED: |
| | | | | | | | | | DRAWN: Rajesh 18.12.2006 |
| | | | | | | | | | APPROVED: |
| | | | | | | | | | DRAWING No. 42822 |
| | | | | | | | | | A4 REV. (F) |